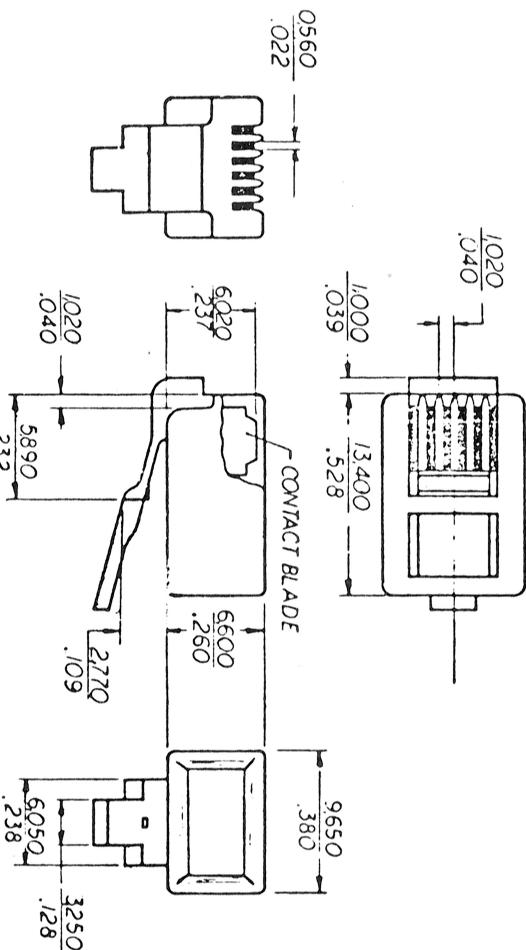


DETAIL-A'
6 POSITION PLUG



NOTES:

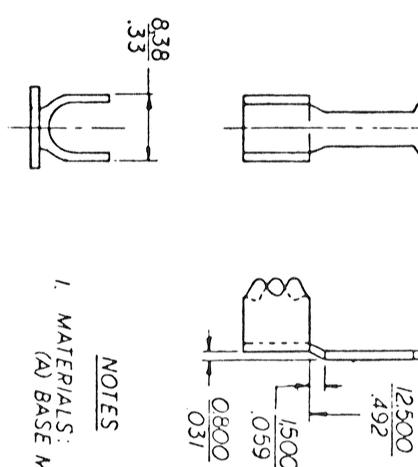
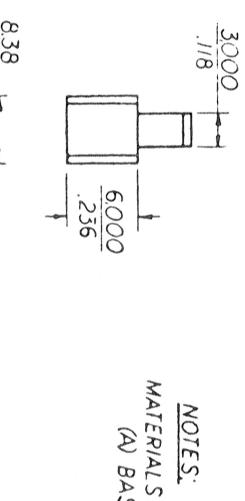
1. MATERIALS
(A) PLUG BODY THERMOPLASTIC POLYCARBONATE
(B) CONTACT BLADE:
FACE MATERIAL: 0.300/.012 THK. PHOSPHOR-BRONZE
PLATING: 1.274/.50 μ MIN THK. HARD GOLD, 99% PURE.

DETAIL-B'

STRAIN RELIEF TERMINAL-B

NOTES:

1. MATERIALS:
(A) BASE METAL: 0.80/.020 THK. AL.

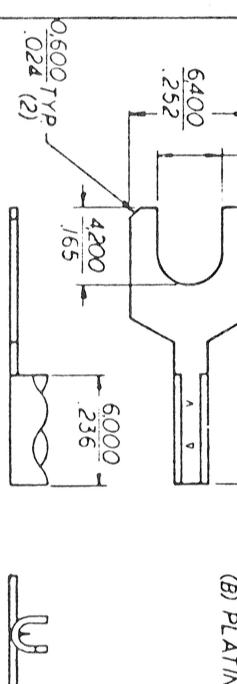


NOTES:
1. MATERIALS:
(A) BASE METAL: 0.80/.020 THK. AL.

DETAIL-C'

STRAIN RELIEF TERMINAL-A

NOTES:

SPADE TIP-A

NOTES:
1. MATERIALS:
(A) BASE METAL: 0.40/.010 THK.
BRASS
(B) PLATING: TIN

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E&G ELECTRONICS

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NEW LUMBERLAND, PA.

TITLE (623-6) LINE CORD STYLES

THIRD WIRE PROJECTION ANGLES

APPROVED

SCALE SIZE DWG. NO. C

INCHES JA-404

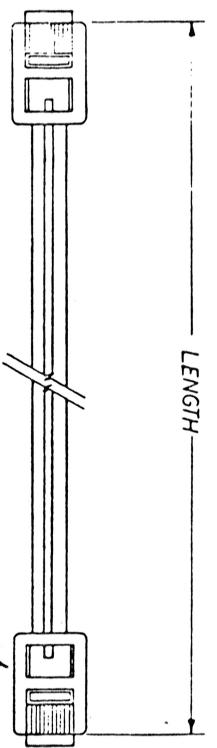
SHEET 2 OF 2

COLOR LENGTH SELECTION CHART

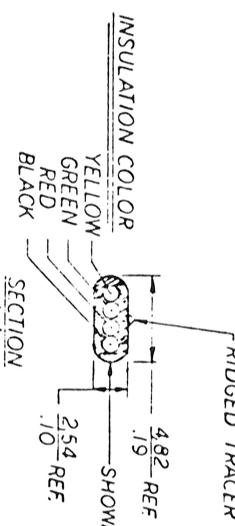
COLOR	LENGTH	RIDGED TRACER
SILVER SATIN	13.36 CM / 7 FT	426.72 CM / 14 FT
BLACK*	-001	-002
IVORY*	-005	-006
WHITE*	-009	-010
RED*	-013	-014
COCOA BROWN*	-017	-018
	-021	-022
	-023	-024

* MINIMUM ORDER QUANTITY 10,000 PCS.

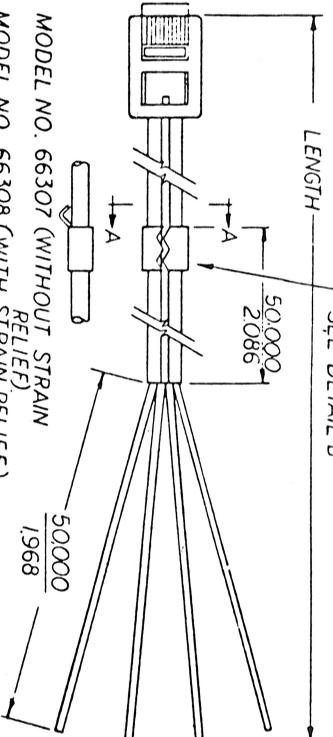
SPECIFY MODEL NO. AND COLOR/LENGTH DASH NO.



MODEL NO. 66305



MODEL NO. 66307 (WITHOUT STRAIN RELIEF)
MODEL NO. 66308 (WITH STRAIN RELIEF.)



OPTIONAL STRAIN RELIEF TERM
SEE DETAIL "C"

LENGTH

40.000

1.574

LENGTH

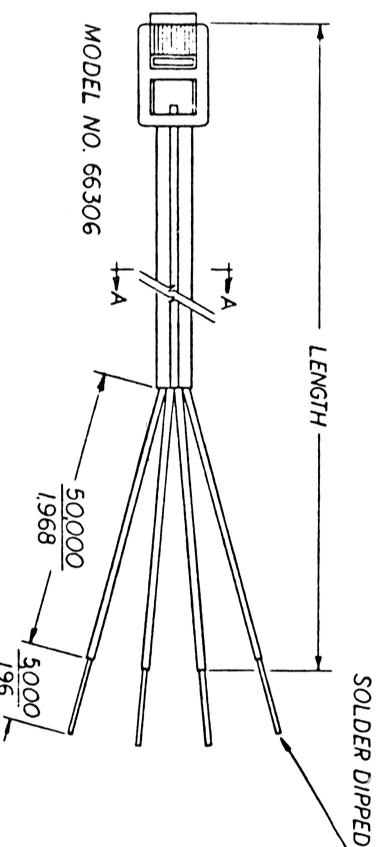
50.000

1.968

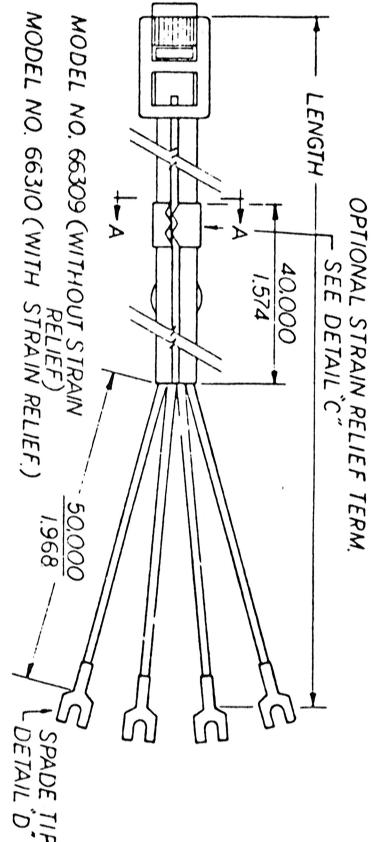
MODEL NO. 66309 (WITHOUT STRAIN RELIEF)

MODEL NO. 66310 (WITH STRAIN RELIEF.)

NOTE : DIMENSIONS ARE FOR REF. ONLY



MODEL NO. 66306



OPTIONAL STRAIN RELIEF TERM
SEE DETAIL "C"

LENGTH

50.000

1.968

SPADE TIP DETAIL D

ANGLE

APPL'D

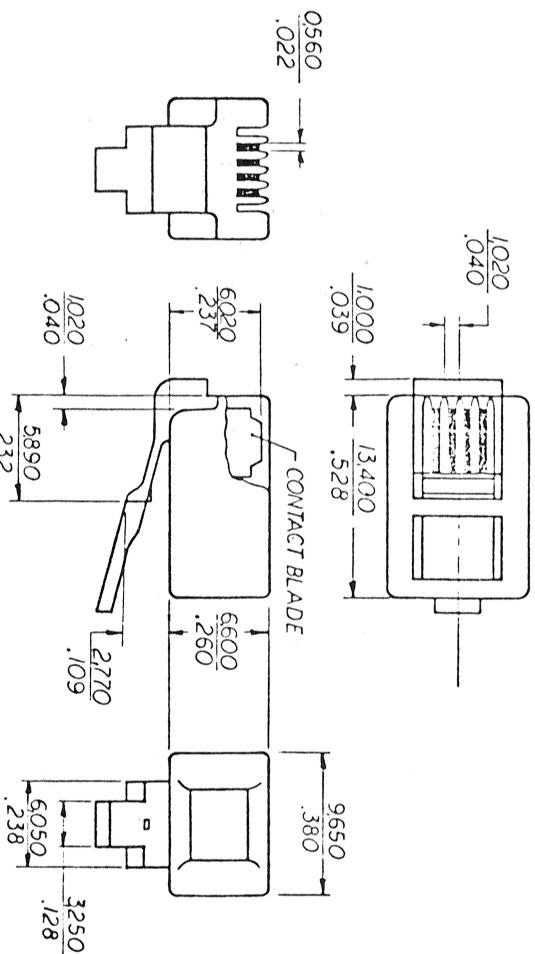
INCH

MM

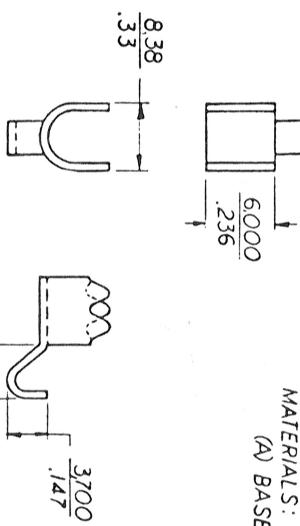
UNLESS OTHERWISE NOTED

DO NOT SCALE DRAWING

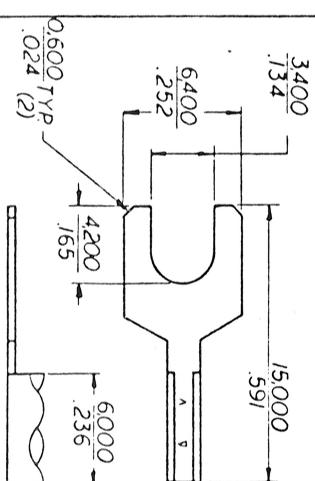
1.00 INCH

DETAIL - A
6 POSITION PLUGNOTES:

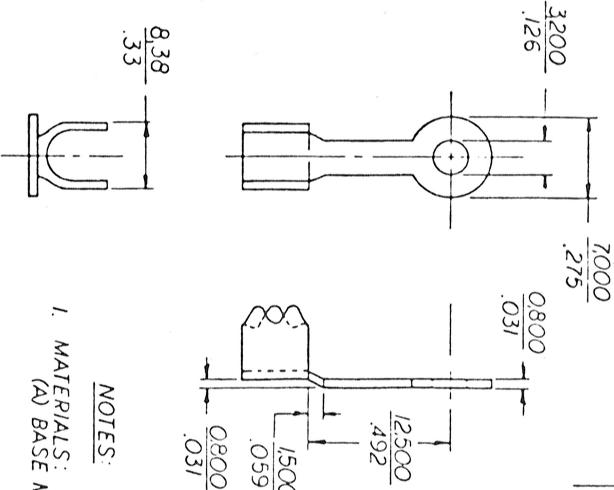
1. MATERIALS:
 (A) PLUG BODY: THERMOPLASTIC; POLYCARBONATE
 (B) CONTACT BLADE:
 BASE MATERIAL: 0.300/.012 THK. PHOSPHOR-BRONZE
 PLATING: 1.27μ/50μ MIN. THK. HARD GOLD, 99% PURE.

DETAIL - B
STRAIN RELIEF TERMINAL-BNOTES:

MATERIALS:
 (A) BASE METAL: 0.80/.020 THK. AL.

DETAIL - C
SPADE TIP - ANOTES:

1. MATERIALS:
 (A) BASE METAL: 0.40/.010 THK. AL.
 (B) PLATING: TIN

NOTES:

1. MATERIALS:
 (A) BASE METAL: 0.40/.010 THK. BRASS

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WILMINGTON, DELAWARE 19801

NEWCASTLE, ENGLAND, PA.

(11-15-71)

TITLE (623-4) LINE CORD STYLES

SCALE 1:1 Dwg. No. C TA-9

Sheet 2 of 2

4 POSITION PLUG

The diagram illustrates a printed circuit board (PCB) assembly. At the top right, a component is labeled '040'. To its left, a dimension line indicates a width of '1020'. Below this, another dimension line shows a height of '13.400' from the bottom edge to the top of a central component. The central component is a rectangular box containing several smaller components, including what appears to be a integrated circuit (IC) package. A label 'F' is positioned to the right of the central box. At the bottom left, another 'F' label is located near a small component. The entire assembly is enclosed in a large rectangular outline.

This technical drawing illustrates a contact blade assembly. It features a main rectangular component labeled "CONTACT BLADE". Key dimensions include a height of .300 inches and a width of .260 inches. A slot or opening in the center has a depth of .109 inches and a width of .2770 inches. On the left side, there is a vertical slot with a depth of .5890 inches and a top width of .040 inches. The bottom edge of this slot is at a height of .2332 inches from the base. A small rectangular cutout is located near the bottom right corner of the main blade. At the very bottom, there is a small assembly consisting of two rectangular parts, one labeled .4930 and the other .194, with a total width of .2550 inches.

NOTES:

1. MATERIAL: (PLUG)
 - (A) PLUG BODY: THERMOPLASTIC; POLYCARBONATE
 - (B) CONTACT BLADE: BASE MATERIAL: 0.3/012 THK. PHOSPHOR-BRONZE.
PLATING: 127/105 MIN THK. HARD GOLD 99% PURE
- ② MINIMUM ORDER QUANTITY 10,000 PCS.
3. COLOR LENGTH SELECTION CHART ON SHEET 2.

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DO NOT SCALE		REFERENCE				
DRAWING		DIMENSIONS				
UNINCH		INCH				
+ +		MM				
+ +		OP. (<i>L. R.</i>)				
+ +		DATE <i>11-27-74</i>				
NEW ASSY		TITLE				
USED ON		666 HANDSET CORD				
THIRD ANGLE PROJECTION		SCALE				
ANGLES		SIZE				
INCH		Dwg No.				
APPLN		C 663/1				
INCH		SHEET / OF 2				

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SPECIFY MODEL NO. AND COLOR/LENGTH DAS, 10.

COLOR/LENGTH SELECTION CHART

COLOR	EXTENDED LENGTH	152.88 CM./ 6 FT	365.76 CM./12 FT	426.72 CM./14 FT	548.64 CM./18 FT	762.00 CM./25 FT.
SILVER SATIN	-001	-002	-003	-004	-005	
RED *	-006	-007	-008	-009	-010	
BLACK *	-011	-012	-013	-014	-015	
WHITE *	-016	-017	-018	-019	-020	
BURNT ORANGE *	-021	-022	-023	-024	-025	
GRAY *	-026	-027	-028	-029	-030	
GREEN *	-031	-032	-033	-034	-035	
BLUE *	-036	-037	-038	-039	-040	
LEMON YELLOW *	-041	-042	-043	-044	-045	
SAND BEIGE *	-046	-047	-048	-049	-050	
BURGUNDY RED *	-051	-052	-053	-054	-055	
OFF WHITE *	-056	-057	-058	-059	-060	
COCOA BROWN *	-061	-062	-063	-064	-065	

* SEE NOTE 2

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BERG ELECTRONICS

E. I. DU PONT DE NEMOURS & COMPANY

NEW CUMBERLAND, PA.

PRINTED ON 11-15-74

TITLE 66 HANDSET CORD

SCALE 1:16

SIZE Dwg No 6531

SHEET 2 OF 2

DO NOT SCALE DRAWING	TO PRINTERS UNLESS OTHERWISE NOTED	DATE 11-15-74	REV. 1
UNLESS	INCH	MAIN	DESCRIP.
USED ON	INCH	PRINT	BY DATE
NEXT ASSY	INCH	ENGRA	REVISION
APPLICATION	INCH	FINISH	25
		APPD	

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